SW BA 222i

Milling machine · Horizontal machining centre



Article number	**89-001845**
Condition	**Used machine**
Year of manuf.	**2022**
Control	**Siemens 840 Dsl**
Movement X/Y/Z	**200/350/300 mm**
Tool holder	**HSK 40**

In General:

Year of manufacture	2022
Control system	Siemens 840 Dsl
Travel ranges X/Y/Z	200/350/300 mm
Speed	25,000 rpm
Tool holder	HSK 40

Spindle:

Technology	2 motorised spindles
Spindle centre distance	200 mm
Speed	25,000 rpm
Tool holder	HSK 40

Double-swivel mount:

Technology	A-axis or U-axis with counter-bearing
Drive	Direct drive (torque motors)

Tel. +49 (0) 8142 / 44 87 - 100
Fax +49 (0) 8142 / 44 87 - 155
info@gs-wzm.de
www.gs-werkzeugmaschinen.de

Gläsener + Schmidt GmbH
Gewerbering 6
82140 Olching
Deutschland

Subject to prior sale and technical errors.

Loading module:

Technology	Industrial robots
Manufacturer	Fanuc
Model	LR Mate 200iD
Gripper	Double gripper
Workpiece marking	Needle embossing station (DMC)

Workpiece feed:

Technology	L-shaped infeed and outfeed conveyor
Workpiece carriers	20
Dimensions	190 x 150 x 15
Workpiece capacity	20
Dimensions	220 x 160 x 240 mm

Equipment:

Tool magazine	40 positions (2 × 20)
Position measurement systems	Direct on all axes
Chip removal	Chip conveyor
Coolant supply	IKZ system, 80 bar
Hydraulic clamping	3 clamping circuits per side
Automatic rinsing cycle	Workpieces + clamping device
Contact monitoring	Pneumatic
Tool breakage monitoring	Inductive

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Product images











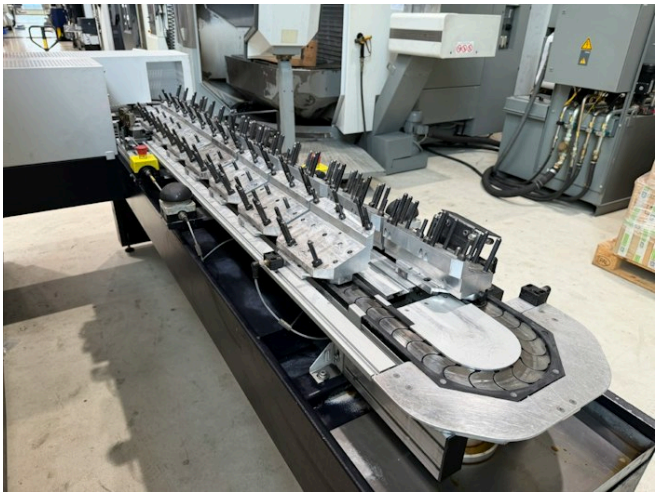


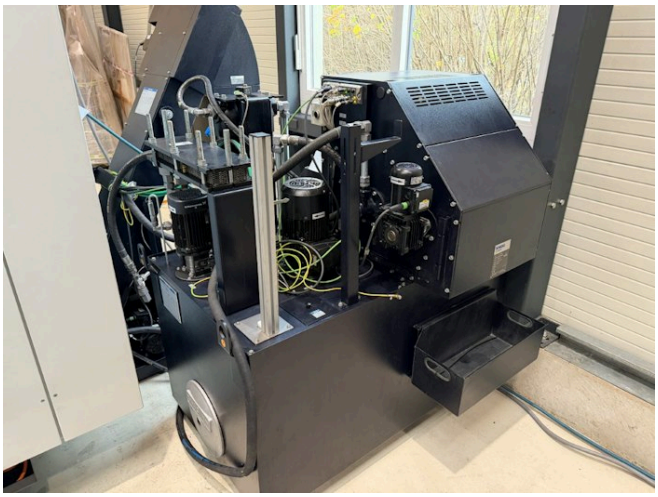
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