# ROMI GL250M

Lathe · Cycle-controlled lathe




| | |
|---|---|
| Article number | **94-000009** |
| Condition | **Demo machine** |
| Year of manuf. | **2023** |
| Control | **Fanuc 0i-TF** |
| Spindle bores | **73 mm** |
| Turning diam. | **250 mm** |
| Turning length | **600 mm** |

## Spindle:

| | |
|---|---|
| Speed | 4500 rpm |
| Power | 14.3 kW |
| Turning diameter | 250 mm |
| Bar capacity | 46 mm |
| Spindel nose | A2-6 |

## Working area:

| | |
|---|---|
| Swing diameter over Z-Axis | 530 mm |
| Swing diameter over Z-Axis | 420 mm |

## Tailstock:

| | |
|---|---|
| Technology | Automatic |
| Centering device | rotating MK-4 |
| Movement W-axis | 540 mm |

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Subject to prior sale and technical errors.

## Toolcarrier X/Z:

| | |
|---|---|
| Revolver | 12-stations VDI-30 with driven tools |
| Speed | 6,000 rpm |
| Max. power | 4,5 kW |
| Max. torque | 21 Nm |
| Movement Z-axis | 600 mm |
| Movement X-axis | 195 mm |

## Equipment:

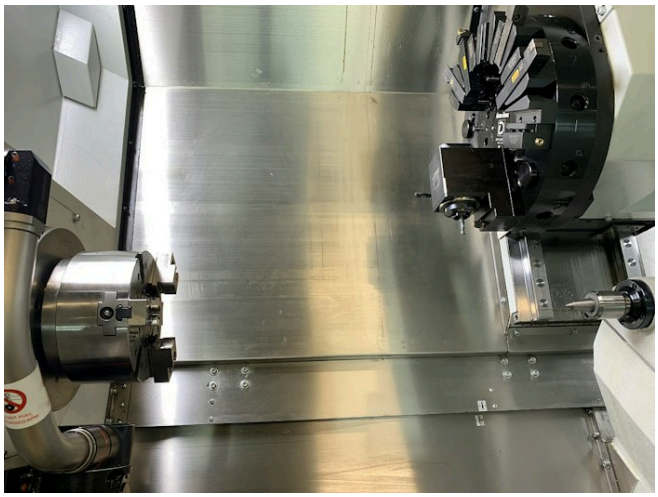
| | |
|---|---|
| Chipmanagement | Chip conveyor |
| Coolant supply | Coolant pump 15 bar |
| Clamping device | SMW Autoblok Ø 210 mm |

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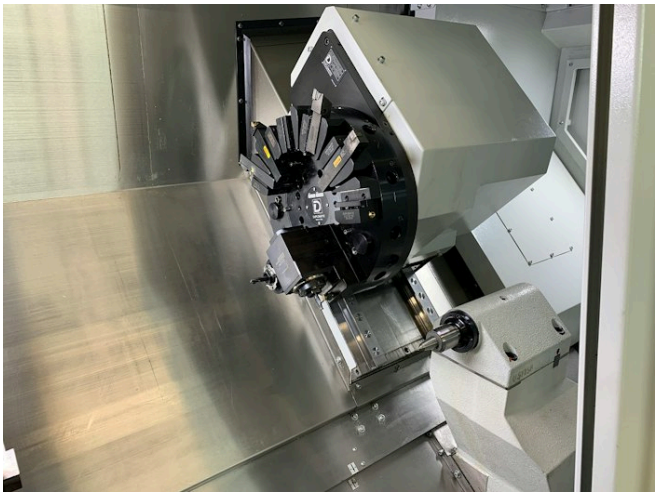
## Product images













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