MG s.r.l. MG4R3014

Sheet metal working · Rounding



Article number	**89-001815**
Condition	**Used machine**
Year of manuf.	**2017**
Material thickness	**14 mm**

Technical data:

Working length	3,100 mm
Bending capacity / Folding capacity	14 / 12 mm
Upper roll diameter	290 mm
Lower roll diameter	270 mm
Side roll diameter	210 mm
Main motor power	7.5 kW
Machine length	4,475 mm
Machine width	1,460 mm
Machine height	1,520 mm
Machine weight	8,000 kg
Control system	NEXUS TouchScreen DNC

equipment:

- NEXUS DNC control system with touchscreen interface
Programming and operation options:
1. Manual mode – all movements controlled via joystick
2. Teach-in mode – saving of positions
3. Input of values for the rollers via the screen
Storage capacity for 300 programmes
- Rollers made from C45 alloy steel, induction-hardened
to 50–55 HRC
- Conical bending unit with both
side rollers set at an angle, lower roller set at an angle and

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Subject to prior sale and
technical errors.

bearing with hardened guide roller
- Calibration unit for re-rounding
welded tubes
- Brake for the upper roller for greater precision when
positioning the material.

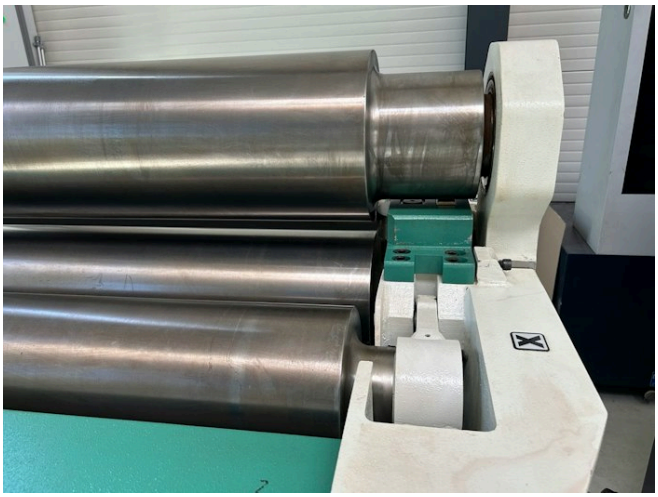
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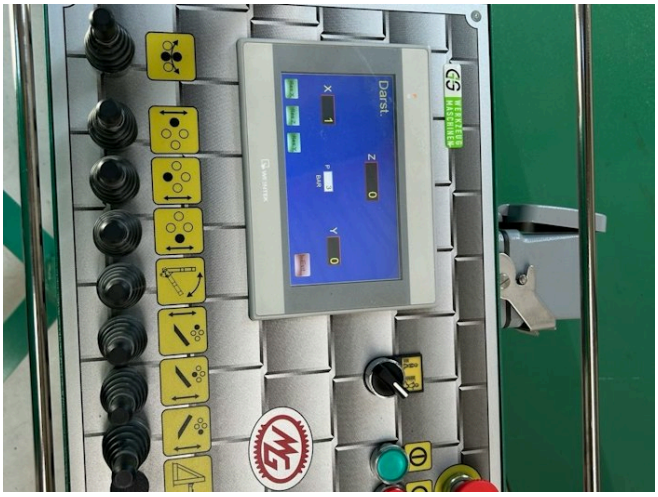
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Product images









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