Hwacheon Hi-TECH 230BL YSMC

Lathe · CNC lathe



Article number	**94-000046**
Condition	**Demo machine**
Year of manuf.	**2026**
Control	**Siemens 840 D**
Turning diam.	**400 mm**
Turning length	**560 mm**

In general:

Turning diameter	400 mm
Turning length	560 mm
Swing diameter	690 mm
Bar capacity	81 mm
rapid traverse	30 / 10 / 30 m/min

Spindle:

Bar capacity	81 mm
Chuck diameter	250 mm
Speed	3,500 rpm
Power	25,5 kW
Torque	424 Nm

Subspindle:

Speed	5,000 rpm
Power	10.5 kW
Torque	90 Nm

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Subject to prior sale and technical errors.

Tool turret:

Technology	12 stations
Tool drive	5,000 rpm
Power	5.6 kW
Torque	53.4 Nm
Tool holder	BMT-65 / BH
Travel X	240 mm
Travel Z	120 mm
Travel Y	±60 mm

Equipment:

Chip management	Chip conveyor
Coolant	140 l
Tool measurement	Tool eye
Finished part removal	Parts eject,
Parts management	parts catcher
Bar feeder	Prepared

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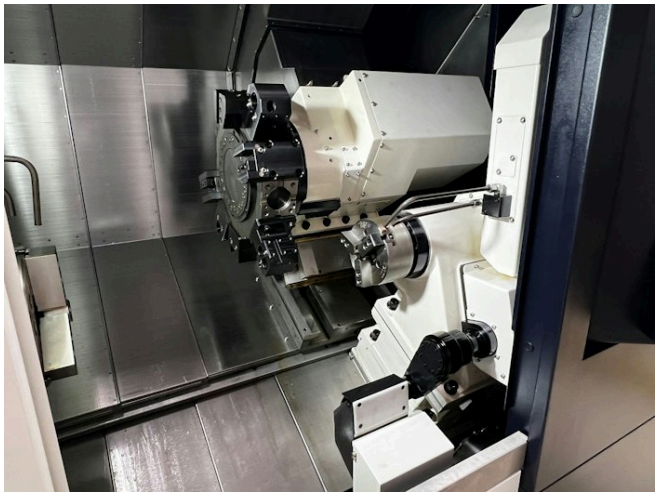
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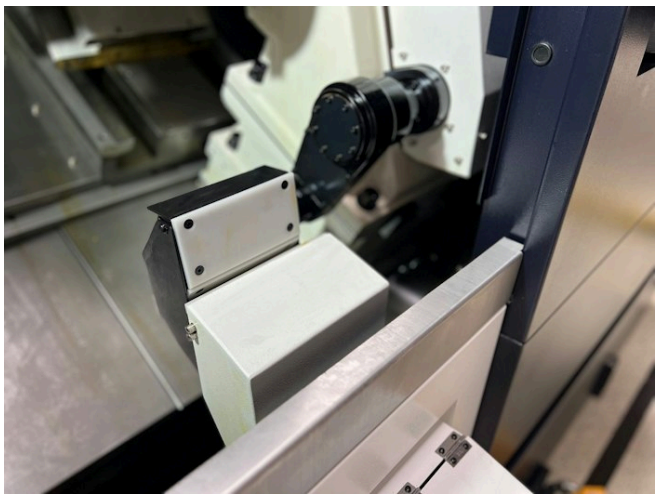
Product images











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