# GROB G 350

Milling machine · 5-axis machining centre




| | |
|---|---|
| Article number | **89-001864** |
| Condition | **Used machine** |
| Year of manuf. | **2008** |
| Control | **Heidenhain iTNC 530** |
| Speed | **18000 rpm** |
| Movement X/Y/Z | **600/770/805 mm** |
| Tool holder | **HSK 63** |

## In General:

| | |
|---|---|
| Year of manufacture | 2008 |
| Control system | Heidenhain iTNC 530 |
| X/Y/Z travel | 600/770/805 mm |
| Spindle speed | 18,000 |
| Tool holder | HSK 63 |

## Spindle:

| | |
|---|---|
| Technology | Direct drive spindle |
| Speed | 18,000 rpm |
| Power | 36 kW |
| Torque | 47 Nm |
| Tool holder | HSK 63 |

## NC swivel t able:

| | |
|---|---|
| A-axis | 240° |
| B-axis | 360° |
| Pallet size | 400 x 400 mm |
| Max. table load | 300 kg |
| Clearance | 600 mm |

Tel. +49 (0) 8142 / 44 87 - 100
Fax +49 (0) 8142 / 44 87 - 155
info@gs-wzm.de
www.gs-werkzeugmaschinen.de

Gläsener + Schmidt GmbH
Gewerbering 6
82140 Olching
Deutschland

Subject to prior sale and technical errors.

## Tool magazine:

| | |
|---|---|
| Technology | Radmagazin |
| Tool changer | Pick-Up |
| Number of stations | 40 |
| Max. tool length | 365 mm |
| Max. tool diameter | 72 (160) mm |

## Equipment:

| | |
|---|---|
| Position Measurement Systems | Direct on all axes (glass scales) |
| Automation | 2-position pallet changer |
| Chip Removal | Chip conveyor |
| Coolant Supply | Internal coolant system |
| Workpiece Measurement | Probe preparation |
| Emulsion Mist Separator | Mechanical |
| Setup Mode | Electronic handwheel |

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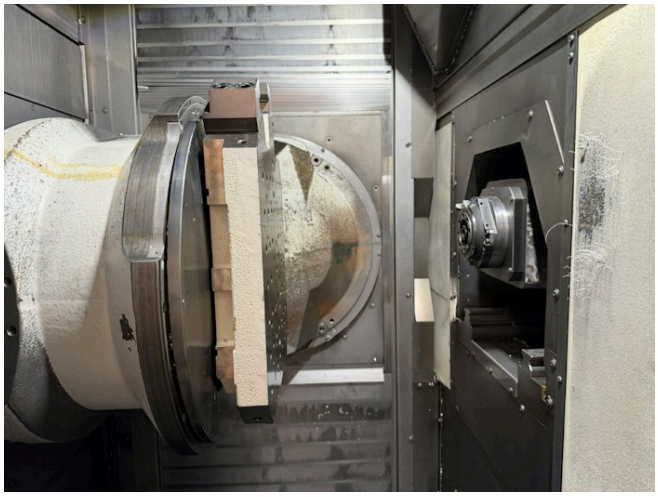
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## Product images














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