Gildemeister Twin 65 Y - RG2

Lathe · CNC lathe



Article number	**89-001644**
Condition	**Used machine**
Year of manuf.	**2007**
Control	**Siemens 840 D**
Turning diam.	**250 mm**
Turning length	**650 mm**

In General:

Year of construction	2007
Control	Siemens 840 D
Bar capacity	65 mm
Turning diameter	350 mm
Turning length	650 mm

Main spindle:

Technology	Motor spindle
Speed	5,000 rpm
Power max.	35 kW
Torque max.	370 Nm
C-axis	0.001
Bar capacity	65 mm
Chuck	Hainbuch Spanntop size 65
Clamping cylinder	Hollow clamping cylinder

Sub spindle:

Technology	Motor spindle
Speed	5,000 rpm
Power	26 kW
Torque	290 Nm

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Subject to prior sale and technical errors.

C-axis	0.001
Chuck	Hainbuch Spanntop size 65
Clamping cylinder	Partial hollow clamping cylinder
Z-axis	670 mm
X-axis	175 mm

Tool carrier i (X/Y/Z):

Technology	Tool turret, 12 stations
Tool holder	VDI 30
Tool drive	4,000 rpm, 11 kW, 28 Nm
X-axis	300
Y-axis	80 mm (+/- 40 mm)
Z-axis	650 mm

Tool carrier II (X/Z):

Technology	Tool turret, 12 stations
Tool holder	VDI 30
Tool drive	4,000 rpm, 11 kW, 28 Nm
X-axis	180
Z-axis	650 mm

Equipment:

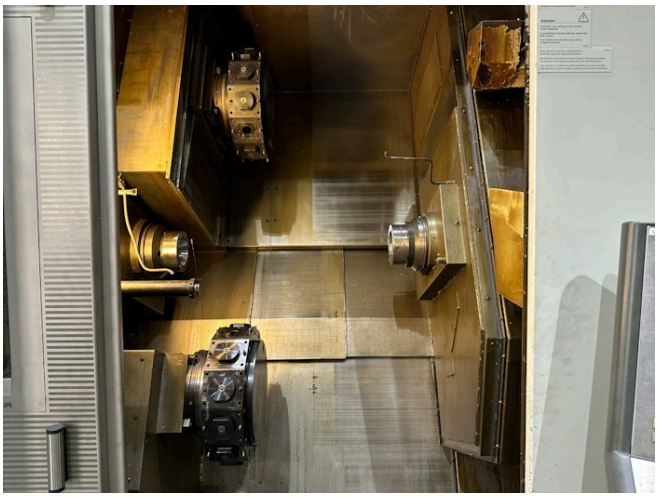
Chip disposal	Chip conveyor
Coolant supply	IKZ system
Measuring systems	Direct in all X-axes (glass scales)
Bar loader	IRCO Breuning
Part removal	Finished part gripper + indexing belt
Emulsion mist separator	Mechanical
Set-up mode	Electronic handwheel

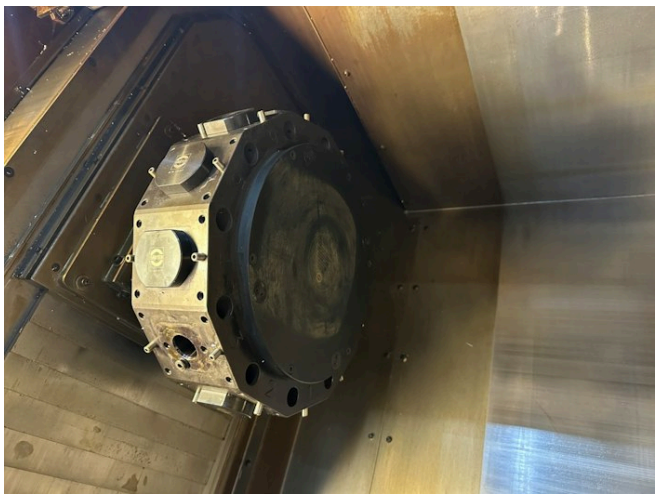
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Product images


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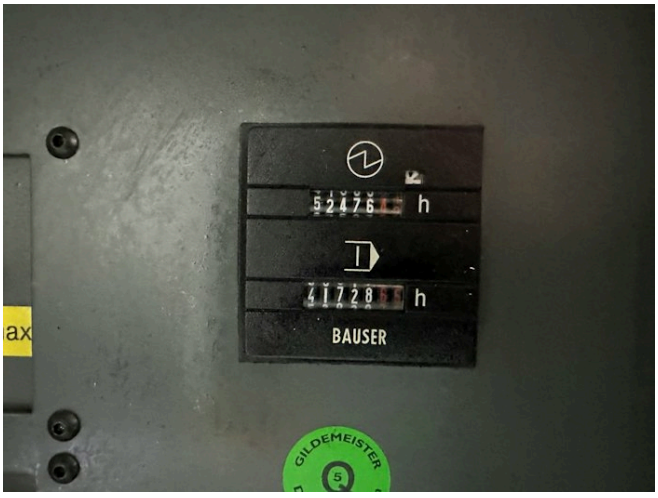












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