Flow M3 4020b

Sheet metal working · Waterjet cutting machine



Article number	**89-001896**
Condition	**Used machine**
Year of manuf.	**2016**

Technical Specifications:

Working area X/Y	4,000 × 2,000 mm
Material support area X/Y	approx. 4,100 × 2,100 mm
Z-axis travel	approx. 150 mm
Max. traverse speed	12,700 mm/min
Max. contour cutting speed	7,620 mm/min
X/Y positioning accuracy	± 0.04 mm/m
X/Y repeatability	± 0.05 mm

High-Pressure Pump:

Manufacturer / Model	Flow HyPlex Prime 30
Motor power	22 kW (30 HP)
Max. design pressure	4,150 bar
Continuous operating pressure	3,800 bar
Max. flow rate	3.1 l/min
Power supply	400 V / 50 Hz / 3-phase

Standard Equipment:

-Dynamic Waterjet XD 3D cutting technology, up to 60° head movement
-PASER 4 abrasive cutting system
-Abrasive storage hopper, capacity approx. 285 kg
-Premium stainless steel catcher tank with water level control

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82140 Olching
Deutschland

Subject to prior sale and technical errors.

-CleanCut material support system
-Flow Shields splash protection
-Safety light curtain
-FlowMaster PC control system

Additional Equipment:

-Flow UltraPierce piercing assistance system
-DynaBeam laser height sensor
-LaserPointer
-Pure water conversion kit

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Product images













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