Dörries Contumat VCE 2000-160

Lathe · Vertical lathe



Article number	**89-001774**
Condition	**Used machine**
Year of manuf.	**1991**
Control	**Siemens 840 Dsl**
Turning diam.	**1600 mm**
Turning length	**1800 mm**

In General:

Year of manufacture	1991 / 2010
Control system retrofit	2010
Control system	Siemens 840 Dsl
Circumferential diameter	2,000 mm
Turning diameter	1,600 mm
Turning height	1,800 mm

Table / Faceplate:

Technology	Gear-driven table
Speed	315 rpm
Power	105 kW
Max. torque	50,000 Nm
Faceplate	1,600 mm
Max. table load	12,000 kg

Tool carrier:

Crossbeam travel (vertical)	1,200 mm
Chisel slide travel	1,500 mm
Support travel (horizontal)	2,300 (+/-1,150) mm
Penetration diameter	340 mm
Chisel slide cross-section	240 x 240 mm

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Equipment:

Tool magazine	20 stations
Chip removal	Chip conveyor
Coolant supply	Coolant system with filter
Tool measurement	Probe
Set-up	Electronic handwheel
Tool holders	Various tool holders

Control system overhaul:

Year of overhauling	2010
Technology	Siemens 840 Dsl
NC control	Sinumerik NCU 710.2
Motors	X/Z-axis, ATC, spindle
Measuring systems	Direct scales X/Z, ROD encoder table
Control panels	Machine control panel, ATC operator panel

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Product images








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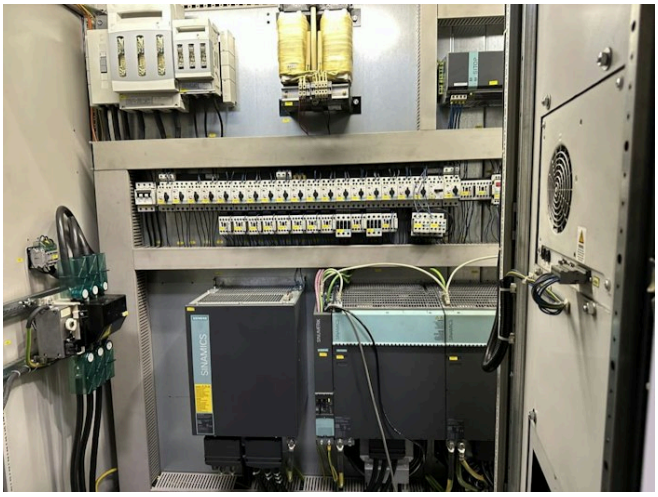
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