DMG MORI DMC 80 U duoBLOCK

Milling machine · 5-axis machining centre



Article number	**89-001912**
Condition	**Used machine**
Year of manuf.	**2014**
Control	**Heidenhain TNC 640**
Speed	**18000 rpm**
Movement X/Y/Z	**800/1050/850 mm**
Tool holder	**HSK-A63**

Spindle:

Technology	Motorspindle
Speed	18.000 rpm
Power	35 kW
Torque	130 Nm
Taper	HSK-A63
Cooling	Switching Coolant/Blow air

NC-Swivelhead:

Technology	Universal millinghead
B-Axis	0,001°
Swivelrange	-30°/+180°

NC-Roundtable:

Technology	Roundtable with Palletcarrier
C-Axis	0,001°
Clamping surface	ø800 x 630 mm
Tableloading (max.)	1.400 kg

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Subject to prior sale and technical errors.

In general:

Toolmagazine	Wheelmagazine (3 wheels), 273 Stations
Rapid travers in X/Y/Z	60 m/min

Equipment/Accessory:

Positionsensor	Direct scales in all Axes
Chipmanagement	Chip conveyor
Coolingmanagement	Internal cooling unit with paperbeltfilter, temperature control and Highpressure, 80 bar
Workpiecemeasurement	Infrared-Touchprobe, Heidenhain TS 649
Toolmeasurement	Laser, BLUM Micro Compact NT
Automation	Palletchanger, 2-fold
Oilmistseparation	Interface mechanical prepared
Processobservation	Operation mode 4
Setup operation	Electronic handwheel
Further Accessory	ROTO-Clear, Rinsing pistol

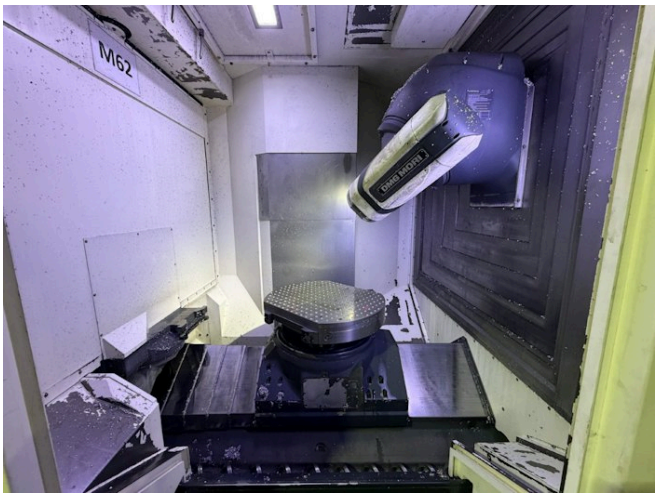
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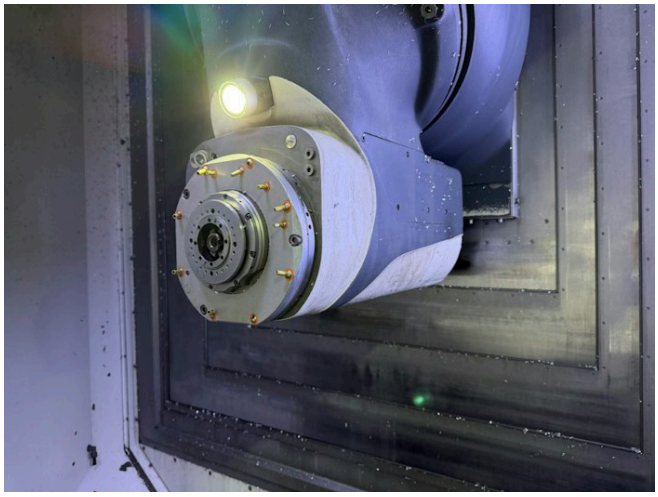
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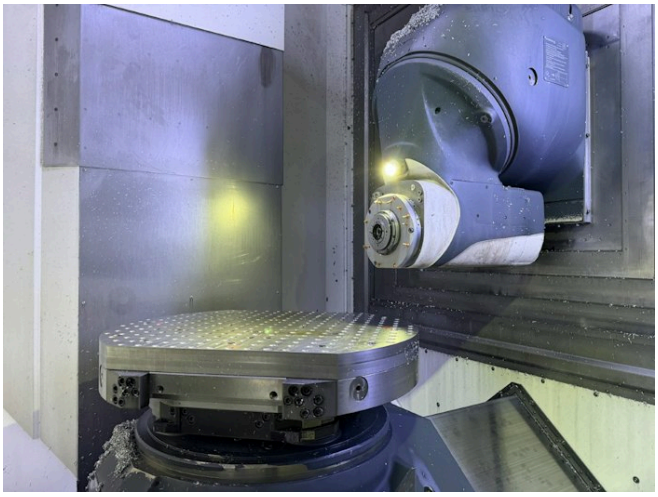
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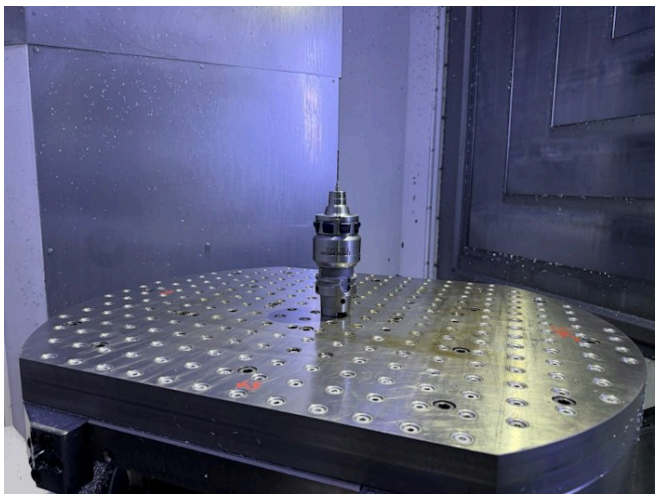
Product images













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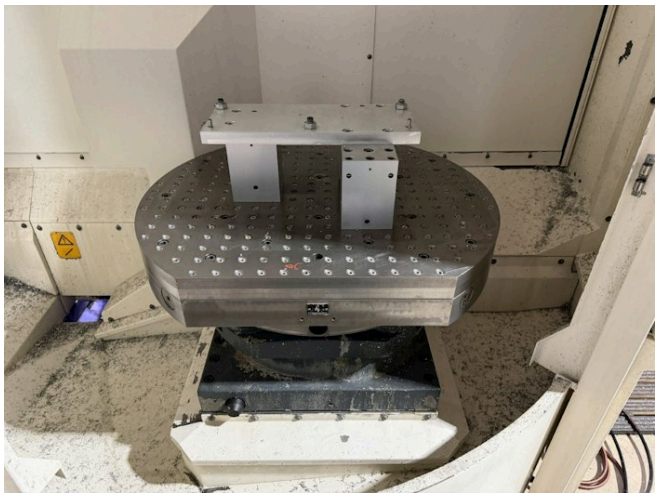
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